



LS SERIES

Lubricated Rotary Screw Air Compressors

125–350 hp ■ 90–260 kW

100/110/125/150/175/200 psi ■ 7/7.6/8.6/10.3/12/13.8 bar



LEGENDARY SULLAIR DURABILITY MEETS UNPRECEDENTED
SULLAIR PERFORMANCE

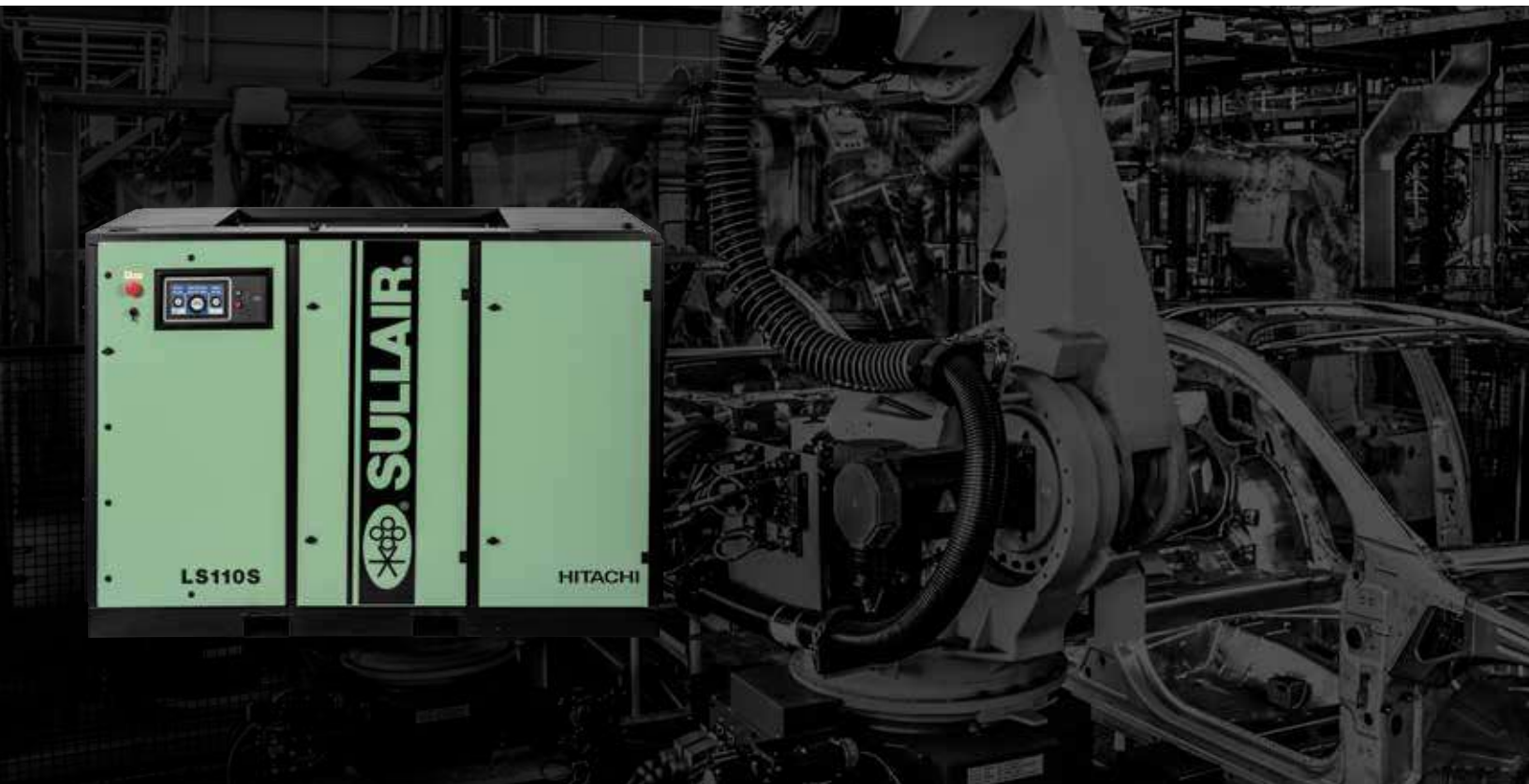
For more than 50 years, Sullair compressors have built a reputation of durability.
Put simply—Sullair compressors last.

Now presenting the LS Series of lubricated rotary screw compressors.
These machines combine our heritage of durability and reliability,
while adding unprecedented ease of use and performance benefits.

Available in horsepower ranges from 125–350.



- 
- STEEL MILLS
 - TIRE PLANTS
 - AUTOMOTIVE
 - FORGING PLANTS
 - CHEMICAL PROCESSING
 - PAPER INDUSTRY
 - LARGE MANUFACTURING FACILITIES



PRECISION PERFORMANCE

World-Class Efficiency

Less energy to power your compressors means more savings

- **Next Generation Sullair Air End:** Designed to be the most efficient Sullair Air End ever
- **Sullair Electronic Spiral Valve Technology:** Proven Sullair Spiral Valve performance now with more precision and control to help match capacity to system demand (*optional feature*)
- **Variable Speed Drive:** Provides maximum energy efficiency and operating consistency by adjusting the speed of the motor to match compressed air supply needed (*optional feature*)

Ease of Service & Use

Easier and more intuitive operating and servicing

- **10" Sullair Touch Screen Controller (STS):** Provides easy access to all key compressor performance parameters
- **AirLinx® Remote Connectivity:** Remote monitoring of compressor functions is fast and easy from any web-enabled device—computer, tablet or phone
- **Streamlined Service & Maintenance:** Enclosed unit features easily removable hinged door panels

Legendary Sullair Durability

Expect more uptime, for a longer time

- **Next Generation Sullair Air End:** Simplified design with the same bulletproof quality we've produced for decades
- **Standard TEFC Motor:** Offers increased protection against weather, dirt and moisture
- **Longer Life:** Slow-running 1800 rpm motor lasts longer compared to faster rpm motors
- **World-Class Components:** Help ensure long life, even under extreme operating conditions
- **Standard Full Base Frame:** Helps keep dirt and dust out of the unit

SULLAIR 10-YEAR DIAMOND WARRANTY

The Sullair 10-Year Diamond Warranty provides comprehensive protection for Sullair lubricated rotary screw air compressors. This program distinguishes itself by covering all major components for new air compressors (with discharge pressures up to 150 psi):

10-Year Coverage:

Sullair Air End

5-Year Coverage:

Main motor

Fan motor

Aftercooler

Oil cooler

Separator vessel

Variable speed drive (if equipped)

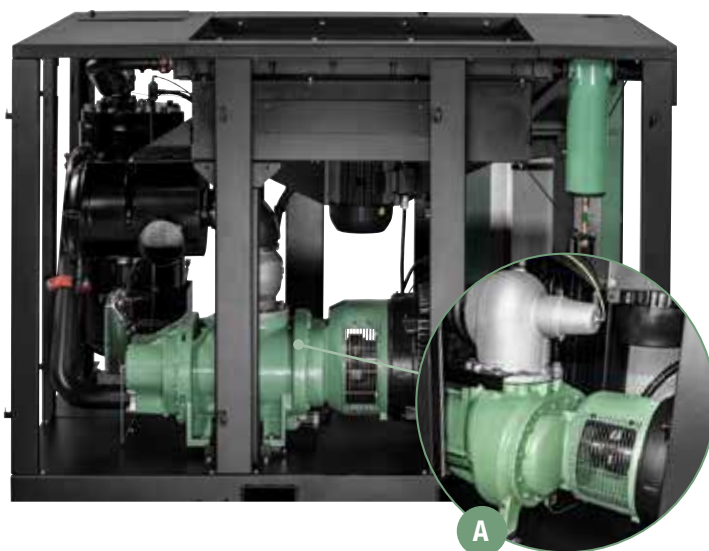


Maintaining the Sullair 10-Year Diamond Warranty requires using Genuine Sullair parts and Sullube®, as well as the oil sampling program. Restrictions apply.

PERFORMANCE MATTERS

THE HEART OF A SULLAIR COMPRESSOR

THE SULLAIR AIR END



We have more than five decades of experience with rotary screw technology, and we keep finding ways to improve it.

The next generation of Sullair Air Ends combines decades of experience in designing and manufacturing rotors—the most important part of the Air End—with the latest in research and technology. Our next generation Air End continues to feature asymmetrical rotors precision milled for ultimate performance.

The Sullair Air End now includes:

- Simpler design for increased uptime. LS Series engineers have developed the latest generation of Air Ends with the optimal number of parts, using new casting technologies
- Larger rotor profile for increased efficiency
- A. LS160 - LS260 models feature the enhanced Air End package, including an improved inlet valve design. This design boosts free air delivery and increases efficiency compared to previous models

FEATURES THAT PERFORM. BENEFITS THAT COUNT.

A Sullair compressor is much greater than the sum of its parts. The LS90, LS110, LS160, LS190, LS220 and LS260 all feature next generation package designs, in which all components are specially designed, engineered and manufactured to perform at the highest levels.



1. Sullair OptimalAir® Air Filter

- High-efficiency/heavy-duty inlet filter holds up to five times more contaminant than conventional cellulose filters
- Cleaner intake air helps keep fluid clean and extends component life
- 99.9% efficiency per ISO 5011

2. Air End

At the heart of all Sullair compressors are our Air Ends, known worldwide for their durability. The next generation design features:

- Updated casting featuring internally ported lubricant passages
 - Asymmetrical rotors designed, engineered and manufactured in the USA
- Proven bearing design to extend bearing life

Sullair Air Ends are protected by the exclusive Diamond Warranty for 10 years¹

3. Sullair Air-Fluid Separator

- Designed for low pressure drop, which helps save energy
- High-efficiency media helps maximize oil removal from compressed air
- Low carryover (< 2 ppm) means fewer lubricant top-offs needed
- Jack bolt for ease of cover removal and element access
- ASME and CRN approved

4. Cooling System

- Heavy-duty, oversized cooling system designed for 115°F (46°C) applications
- Easy-clean access panels designed in the package
- Separate oil cooler and aftercooler reduces imbalanced temperature loads

5. Motor

- TEFC premium efficiency motor (IE3)
 - TEFC super premium efficiency motor (IE4) available on select LS190 - LS260 models
- Heavy-duty, slow-running 1800 rpm design
 - Extended life when compared to higher rpm motors
- 104°F (40°C) ambient motor temperature rating
- Class F insulation, Class B rise for higher temperature operation

Capacity Control Options

- **Electronic Spiral Valve:** Proven Sullair Spiral Valve Technology—now with electronic precision and control to better match supply to system demand
- **Variable Speed Drive (VSD):** Provides maximum energy efficiency and operating consistency by adjusting motor speed to match compressed air supply needs

Highest Quality Lubricants

- Genuine Sullube® standard
 - Non-varnishing fluid protects and cleans your compressor
 - Polyglycol base provides optimal viscosity and helps optimize operating temperatures
- Optional PristineFG™ food-grade lubricant

Sullair Touch Screen (STS) Controller

- 10" color screen for easy viewing and intuitive operation
- Menu-driven screens offer easy access to compressor controls
- Integrated graphing and trending to analyze compressor performance
- Sequencing up to 16 compressors

AirLinX® Remote Monitoring

- Connect anywhere to keep an eye on compressor operation, and reduce the risk of unplanned downtime
- Monitor pressure, temperature, running hours and service hours
- Alerts for service and warnings
- Data checked and collected at 15-minute intervals
- Customizable reporting, from basic to advanced
- Real-time information collected via cellular connection

Plus—the following features are standard on the LS Series:

- Wye-Delta starter
- Zero loss drain
- Phase monitor
- Enclosure with hinged panels—easily removable for service
- Full floor to help keep dust and debris out

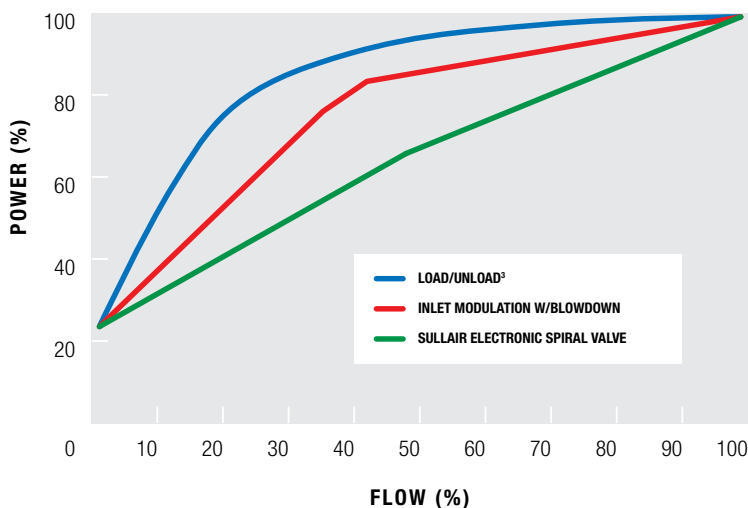


¹ Sullair Diamond Warranty applies to compressors with operating pressures up to 150 psi

CAPACITY CONTROL OPTIONS

ELECTRONIC SPIRAL VALVE

COMPRESSOR PERFORMANCE COMPARISON



The costs to operate an air compressor—especially energy costs—can quickly exceed the initial purchase price. Effectively matching compressor production capacity to your facility needs is the best way to save both energy and money.

Comparison powered by **AirSuite**

³L/UL curve assumes 1 gal/cfm storage; 30 second blowdown
All power curves calculated using CAGI data.

Sullair Electronic Spiral Valve Technology

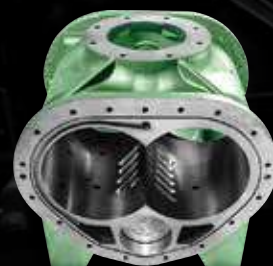
Sullair LS Series compressors are now available with Electronic Spiral Valve Technology. This feature combines the performance and reliability Sullair is known for in spiral valve technology with the ease and precision of touch screen controls.

Spiral valve technology represents an energy-efficient control scheme which helps match compressor displacement to demand. Managed by the Sullair Touch Screen Controller, the Electronic Spiral Valve maintains a tight 1 psi control band—closely matching machine supply to demand.

Variable Displacement Air End

Compressors with Electronic Spiral Valve feature a variable displacement Air End. Compression volume is varied to suit air demand by progressively opening or closing internal bypass ports on the Air End.

- Closed bypass ports utilize the entire length of the rotor and compression chamber
- Partially open and open bypass ports reduce the length of the rotor used for air compression, which in turn utilizes less energy



BYPASS PORTS IN STATOR

Rotors removed to show bypass ports

Spiral Valve Benefits

- Capacity is closely matched to system demand, reducing cycling time and extending component life
- Multiple spiral valve compressors may be sequenced to operate in synchronous fashion
- Up to 55% turndown capability with Electronic Spiral Valve; up to 60% turndown capability with LS190 - LS260 models
- Outstanding energy efficiency in all operating conditions, including:
 - High elevation
 - Dirty environments

CLOSED BYPASS PORTS

When the bypass ports are closed, the full compression chamber is used.



PARTIALLY OPEN BYPASS PORTS

With the bypass ports partially open, the compression chamber is shortened. Less intake air is fully compressed, saving energy.



OPEN BYPASS PORTS

Fully open bypass ports further shorten the compression chamber, providing maximum turndown.



The Sullair LS Series offers Electronic Spiral Valve operation which allows more precision when compared to manually operated spiral valves.

CAPACITY CONTROL OPTIONS

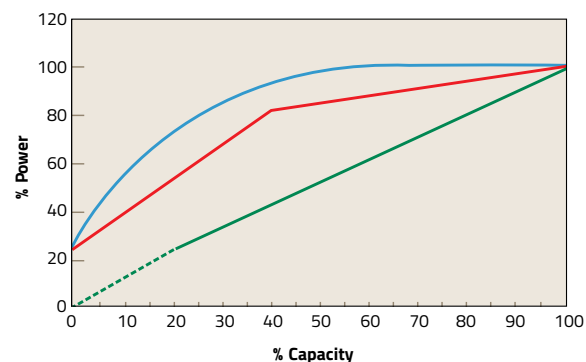
VARIABLE SPEED DRIVE

MAXIMIZE ENERGY EFFICIENCY AND OPERATING CONSISTENCY

Variable Speed Drive (VSD) allows a compressor to automatically adjust motor speed, matching output to demand.

Sullair Compressors with VSD Provide:

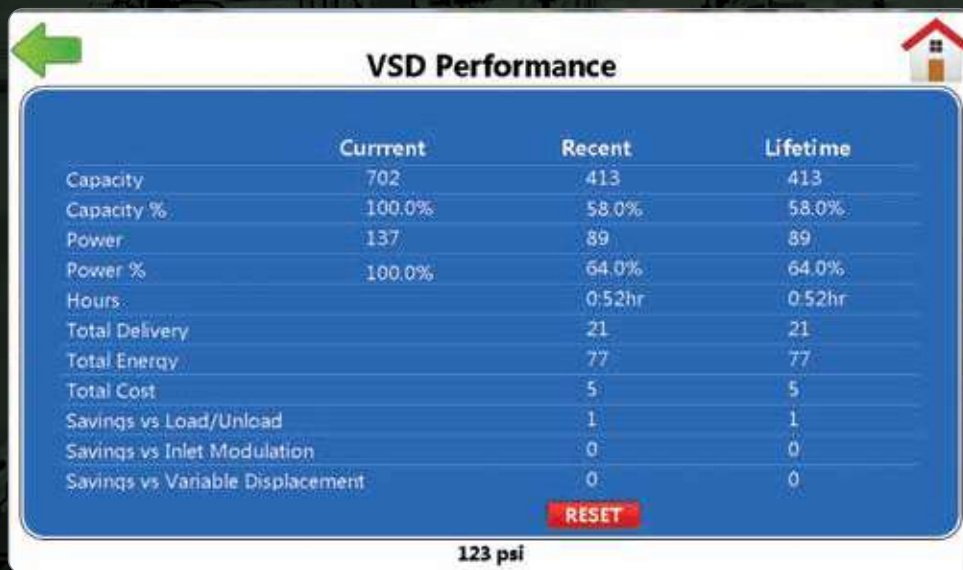
- Excellent energy savings—only compressed air needed is produced
 - Relief from potential peak demand charges
 - Possible utility company rebates
- Flexibility for future growth—both capacity and pressure may be varied
- Lowest life-cycle cost
- DC link choke
- Stable system pressure
 - Helps ensure consistent product quality
 - Reduced system air leaks
 - Reduced storage requirements



— Single-Stage Lubricated Load/Unload (based on one gallon/storage per cfm)
— Single-Stage Lubricated Inlet Modulation with Blowdown
— Single-Stage Lubricated Variable Speed

Reference: Compressed Air and Gas Handbook, 6th Edition, pages 221-223.

The chart is a representation of nominal control systems for generic comparative purposes. A detailed and accurate comparison of specific compressor models is available from your authorized distributor.



YOUR COMPRESSED AIR SYSTEM CAN IMPROVE YOUR BOTTOM LINE:

35% Energy Savings Potential in the First Five Years

In just five years, the electrical power cost to operate a standard compressor can be more than six times greater than its purchase price.

Total Compressor Flexibility

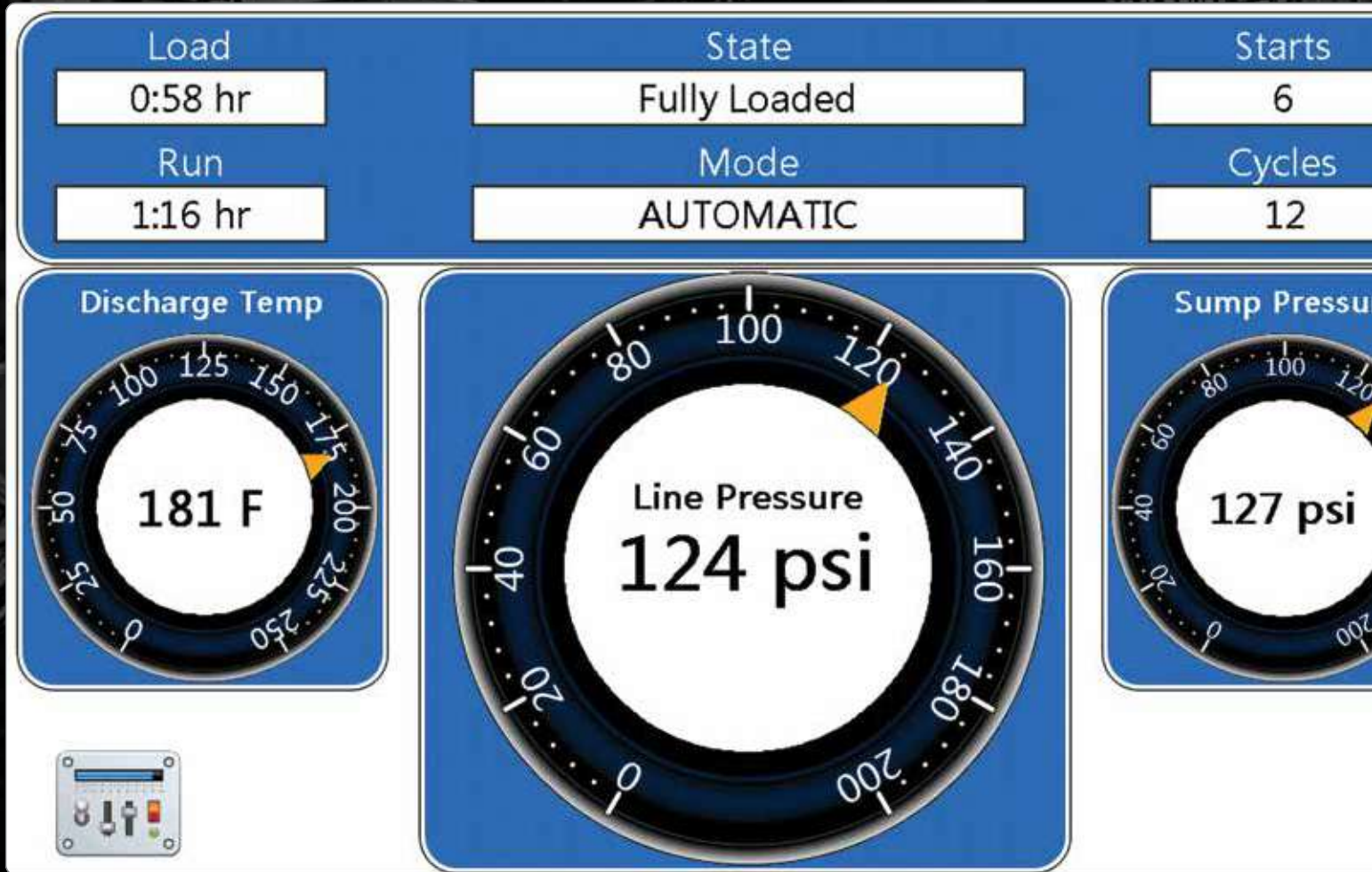
Sullair VSD compressors provide flexibility to vary both capacity and pressure. This allows you to “grow” your air system without adding more compressors.

Soft Start is Standard with Unlimited Starts and Stops

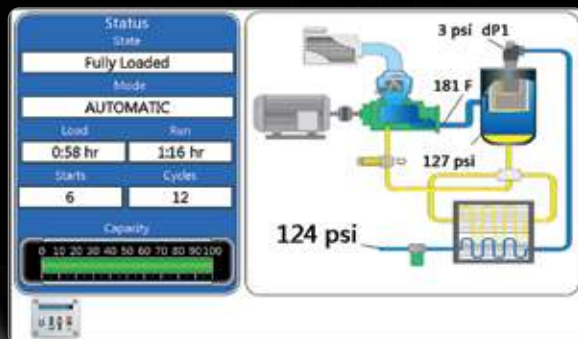
- No need for Wye-Delta and other soft starters
- No need to control the number of hot or cold starts
- Unlimited starts and stops save electrical costs
- Avoids high electrical current at start-up

ULTIMATE IN USER CONTROL

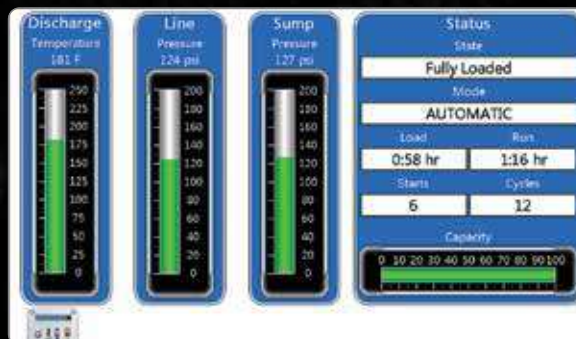
The Sullair Touch Screen (STS) Controller utilizes a large 10" color screen for easy viewing in any lighting condition



Actual Size



Optional Mimic Screen



Optional Analog/Digital Screen

Menu-driven screens provide easy access to all compressor controls

- Support for sequencing up to 16 compressors
- More communication capabilities: Ethernet, ModBus RTU and ModBus TCP, Cellular (AirLinx® service)
- Remote access capability via VNC (Virtual Network Computing) protocol
- Start/Stop scheduling with pressure control
- NEMA 4 environmental protection
- Discreet Start and Stop 22 mm buttons
- Bright operating status LEDs, even when display is dimmed
- Expandable I/O for additional sensor monitoring and output control
- Electronic Spiral Valve control for precise pressure regulation (Spiral Valve units only)
- Supports power monitoring
- Trend graphing of operational parameters
- Most controller functions and adjustments via protected controller submenus
- New data download capabilities

AirLinx® Remote Monitoring

AirLinx enables you to stay connected to your compressor operations wherever you are. It provides automated service and fault alerts, as well as a portal where system performance and data trends can be viewed. AirLinx helps reduce the risk of unplanned downtime and ensures timely service.

AirLinx service features

- Pressure monitoring
- Compressor temperature monitoring
- Running hours and service hours monitoring
- Alerts for service and warning breakdowns
- Data stored at 15-minute intervals

Provides VSD load profile graphing capabilities

- One year of data retained on the cloud

AirLinx can be customized to provide different service levels

- **Basic:** Email for fault and warning conditions
- **Advanced:** Tracking and visualizing all relevant performance parameters, with reporting tools to support the management of the compressor system





OPTIMIZING YOUR COMPRESSED AIR OPERATIONS

Sullair Air Treatment

A well-designed air treatment system has a number of critical stages, each contributing to the goal of clean, dry air. Sullair provides a comprehensive portfolio of options to help you achieve your air quality objectives.

- **Dryers**—refrigerated and desiccant—with flow capacities from 3 to 10,000+ cfm, to help keep moisture out of your compressed air system
- **Filtration and Mist Eliminators**—designed to help keep contaminants out of the air stream
- **Oil/Water Separators**—designed to manage condensate discharge
- **Drains**—designed to remove condensate from compressors, dryers and filters
- **Flow Controllers**—designed to help minimize significant fluctuations in compressed air supply and demand



Energy costs associated with compressed air operations are typically one of the largest expenditures in a facility. The US Department of Energy (DOE) has estimated that on average, more than 50%—or \$20,000—of the energy cost to run one 100 hp air compressor is wasted.

An air audit can help maximize your compressed air investment by identifying savings throughout your operations. It helps ensure that the right compressor, air treatment, piping and other features are properly specified—both today and in the future.

Sullair air audits are detailed reports providing information necessary to make sound decisions based on facts. Tailored around DOE standards, Sullair air audits review the entire compressed air system, from supply to distribution to use.

GENUINE PARTS. ORIGINAL LUBRICANTS.

Sullair LS Series compressors feature Sullair Genuine Parts and Sullair Original Lubricants—designed, formulated and manufactured to optimize the operation of your Sullair compressor. Use of Sullair Genuine Parts and Sullair Original Lubricants helps keep your compressor operating efficiently while protecting your warranty.

Sullair Genuine Parts

Sullair Genuine Parts included in the Sullair LS Series:

- OptimalAir® Air Filter Element
 - High-efficiency/heavy-duty inlet filter features 99.9% overall efficiency (per ISO 5011)
 - Cleaner air entering the compressor helps extend the life of the Air End, oil filter, lubricant and separator
- Sullair Oil Filters—designed to remove contaminants—extending the life of your compressor lubricant while helping to protect internal components

Contact your authorized Sullair distributor to learn more about Sullair Genuine Parts available for your Sullair compressor.



Service and Support

When you invest in a Sullair air compressor, you get more than just an asset in your facility—you get global service and support.

Authorized Sullair Distributors

Authorized Sullair Distributors span the globe, providing local service and support before, during and after the sale. Authorized Sullair Distributors offer:

- Sales and installation of complete compressed air systems and packages
- Air audits
- Preventive maintenance and service
- Emergency service

Authorized Sullair Distributors are your source for Sullair Genuine Parts and Genuine Sullair Fluids.

Sullair Service Department

The Sullair service department provides responsive, knowledgeable service, including on-site and factory-based technical assistance to our customers around the globe.

Genuine Sullube®

Sullube is an extended-life, polyglycol base, synthetic fluid for stationary rotary screw air compressors. Genuine Sullube is the standard factory fill for Sullair LS Series air compressors. Proven for more than a quarter century, this long-lasting fluid costs less per hour over your compressor's life.

Sullube prevents the formation of varnish—the leading cause of air end failure among rotary screw compressors—and keeps your compressors running exceptionally clean and cool. A well-running compressor is key to maintaining an efficient operation with more uptime.

- One of the longest useful lives in the industry
- High flash point for reliable and safe operation
- High thermal conductivity helps dissipate heat
- Environmentally friendly—compressor condensate is biodegradable

Optional Lubricants

PristineFG™ Food Grade Lubricant is designed for use in food, beverage and pharmaceutical applications. It meets USDA and FDA H1 requirements for use in food processing areas. PristineFG has one of the longest useful lives of any food grade lubricant available.

LEGENDARY SULLAIR PRODUCTS

Since 1965, Sullair Compressed Air Solutions have been known for their Reliability, Durability and Performance. The legacy continues now as Hitachi Global Air Power – featuring the legendary Sullair product line. Together, two titans in the industry bring experience, engineering and expertise for every compressed air need.

RELIABILITY. DURABILITY. PERFORMANCE.

These are the pillars that drive the quality of Sullair compressed air solutions. It's a promise we keep with every machine we make.

RELIABILITY

Customers who work with Sullair compressors have found intangibles make all the difference—things like trust, confidence and peace of mind. They go to work every day having full faith in their equipment, as well as the knowledge they have access to true compressor experts ready to support them every step of the way.

DURABILITY

Hitachi Global Air Power represents the collective strength of more than 150 years of compressor experience and the legendary durability of Sullair products. In shops and factories all around the world, our products have withstood the test of time, running consistently today as they did on day one.

PERFORMANCE

Sullair compressors are constantly engineered to incorporate the most advanced innovations to improve machine performance. This means machines engineered for energy efficiency, ease of use and simplified service and maintenance.

The Hitachi Global Air Power network of engineering and quality experts continues to build next-generation, environment-forward compressed air solutions to meet the demands of today's hard-working customers.

LS HORSEPOWER RANGES



FEATURE	STANDARD	OPTIONAL
Lubricant	Sullube®	PristineFG™ Food Grade
Enclosure	Enclosed	Open
Capacity Control Options	—	Electronic Spiral Valve or VSD
Starter/Starter Box	Wye-Delta/NEMA 4	—
Cooling	Air Cooled	Water Cooled
Drain	Zero Loss	—
Motor	TEFC	—
Fan Motor	TEFC Fan VSD on LS190 - 260 models	—
Controls	10" Sullair Touch Screen	—
Control Lines & Fittings	Stainless Steel on LS190 - 260 models	Stainless Steel on LS90 - 160 models
Remote Monitoring	AirLinx®	—
Electrical Protection	Phase Monitor	—
Additional Options	—	Water Regulation Valve Water Solenoid Valve 55°C Package Weather Hood LS190 - 260 models Energy Recovery System Remote Cooling Package
Cold Weather Options	—	Control Box Heater Frost Free Trap Heater

TECHNICAL SPECIFICATIONS

FOR MORE INFORMATION, CONTACT YOUR
LOCAL AUTHORIZED SULLAIR DISTRIBUTOR.



SPECIFICATIONS			FREE AIR DELIVERY*											
MODEL	MOTOR		100 psi	7 bar	110 psi	7.6 bar	125 psi	8.6 bar	150 psi	10.3 bar	175 psi	12.1 bar	200 psi	13.8 bar
	hp	kW	cfm	m³/min	cfm	m³/min	cfm	m³/min	cfm	m³/min	cfm	m³/min	cfm	m³/min
LS90	125	90	—	—	634	18.0	594	16.8	523	14.8	469	13.3	—	—
LS90S	125	90	—	—	634	18.0	594	16.8	523	14.8	469	13.3	—	—
LS90V	125	90	—	—	625	17.7	594	16.8	512	14.5	459	13.0	—	—
LS110	150	110	—	—	763	21.6	702	19.9	622	17.6	568	16.1	—	—
LS110S	150	110	—	—	763	21.6	702	19.9	622	17.6	568	16.1	—	—
LS110V	150	110	—	—	743	21.1	702	19.9	617	17.5	559	15.8	—	—
LS160	200	160	1070	30.3	1025	29.0	985	27.9	875	24.8	—	—	730	20.8
LS160S	200	160	1070	30.3	1025	29.0	985	27.9	875	24.8	—	—	730	20.8
LS160V	200	160	1070	30.3	1025	29.0	985	27.9	869	24.6	—	—	730	20.8
LS190	250	190	1360	38.1	1300	36.4	1240	34.7	1060	29.7	—	—	960	26.9
LS190S	250	190	1360	38.1	1300	36.4	1240	34.7	1060	29.7	—	—	960	26.9
LS190V	250	190	1300	36.4	1250	35.0	1200	33.6	1090	30.5	—	—	950	26.6
LS220	300	220	1620	45.4	1530	42.8	1440	40.3	1285	36.0	—	—	1150	32.2
LS220S	300	220	1620	45.4	1530	42.8	1440	40.3	1285	36.0	—	—	1150	32.2
LS220V	300	220	1620	45.4	1530	42.8	1440	40.3	1285	36.0	—	—	1120	31.4
LS260	350	260	1875	52.5	1800	50.4	1660	46.5	1500	42.0	—	—	1270	35.6
LS260S	350	260	1875	52.5	1800	50.4	1660	46.5	1500	42.0	—	—	1270	35.6
LS260V	350	260	1875	52.5	1800	50.4	1660	46.5	1500	42.0	—	—	1300	35.6

*cfm measured in accordance with ISO1217, Annex C



DIMENSIONS								
MODEL	LENGTH		WIDTH		HEIGHT		WEIGHT	
	in	mm	in	mm	in	mm	lbs	kg
LS90	99	2509	69	1760	70	1773	5830	2650
LS110	99	2509	69	1760	70	1773	6007	2730



DIMENSIONS								
MODEL	LENGTH		WIDTH		HEIGHT		WEIGHT	
	in	mm	in	mm	in	mm	lbs	kg
LS160	118	2997	76	1930	74	1880	7515	3416



DIMENSIONS								
MODEL	LENGTH		WIDTH		HEIGHT		WEIGHT	
	in	mm	in	mm	in	mm	lbs	kg
LS190	141	3581	82	2083	92	2337	10,482	4755
LS220	141	3581	82	2083	92	2337	11,686	5301
LS260	141	3581	82	2083	92	2337	13,288	6027